

Scanning Electron Microscopy

SEM



MASTER

Pharmaceutical sciences,
drug innovation and
health products



Analytical Sciences 1 - TU 09

International Master Development of drugs and health products (D²HP)

Caroline Aymes-Chodur

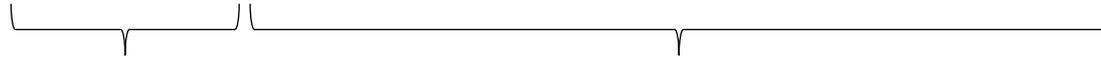
Lecturer (caroline.aymes-chodur@universite-paris-saclay.fr)

What are the learning objectives ?

- **General background**
- **Technical Principle : different components of SEM**
 - **SEM : where do the images come from ?**
 - **Adjustment and optimization parameters**

Spectral methods and analytical imaging:

SEM, AFM, IR, RAMAN, near IR, basics of chemometrics

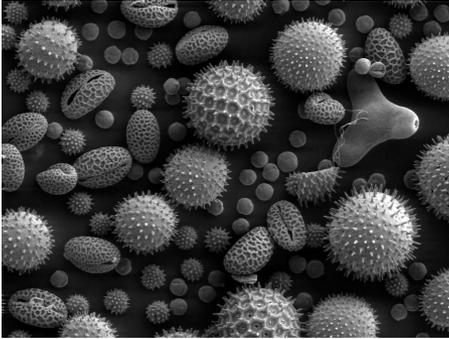


Microscopic imaging

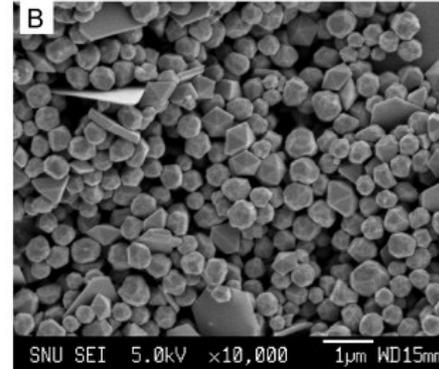
Spectral techniques

Spectral methods and analytical imaging:

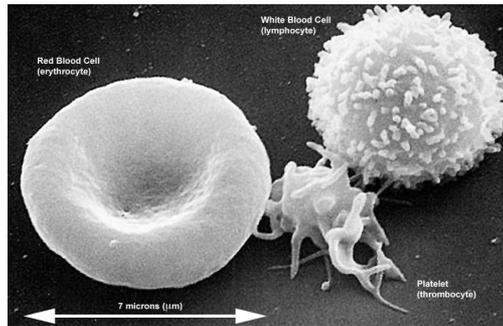
SEM, AFM, IR, RAMAN, near IR, basics of chemometrics



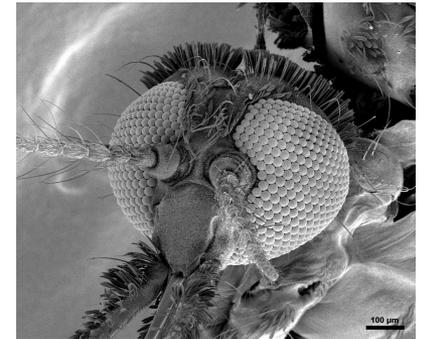
Pollen



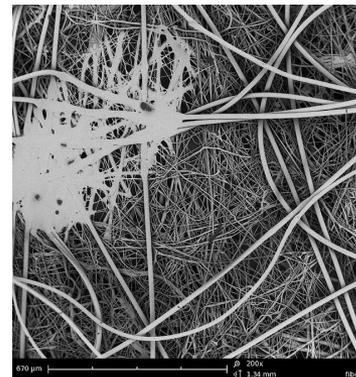
Zinc oxide tetrapods



Blood cells



Mosquito head



Melt blown fibers

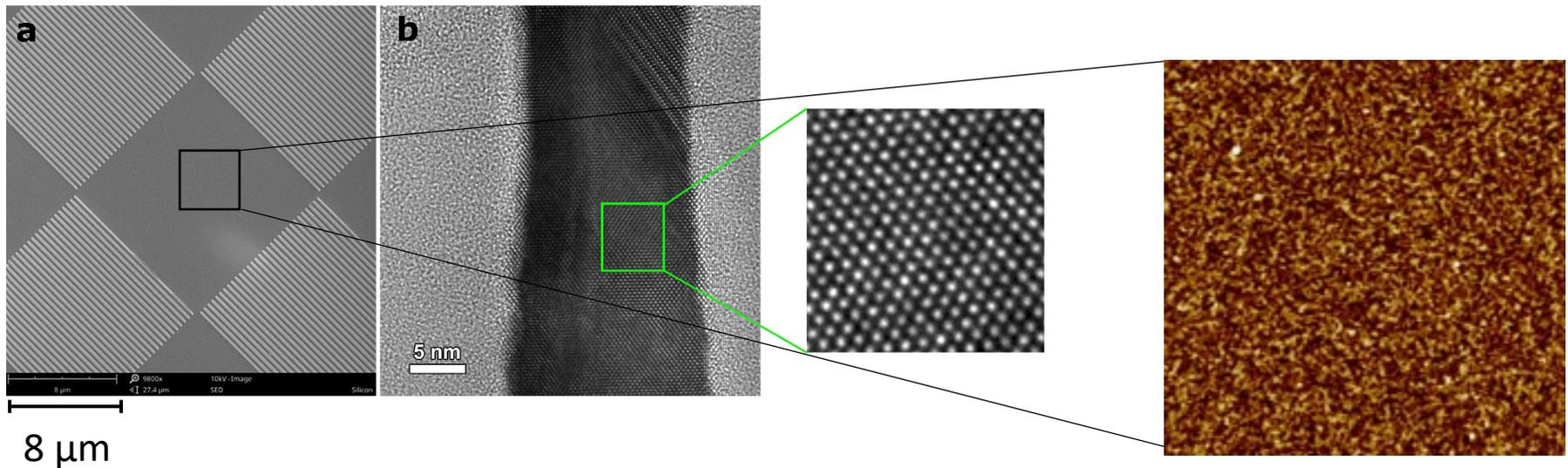
Microscopy techniques :

- **SEM** : Scanning Electron Microscopy,
- **TEM** : Transmission Electron Microscopy,
- **SPM** : Scanning Probe Microscopy (**AFM** : Atomic Force Microscopy,
STM : Scanning Tunnelling Microscopy)

Microscopy techniques :

- **SEM** : Scanning Electron Microscopy,
- **TEM** : Transmission Electron Microscopy,
- SPM : Scanning Probe Microscopy (**AFM** : Atomic Force Microscopy, STM : Scanning Tunneling Microscopy)

SEM, TEM and AFM images of a silicon



8 μm

5 nm

Scan size 1 μm .

SEM

Sample surface's
**Morphology,
composition**

TEM

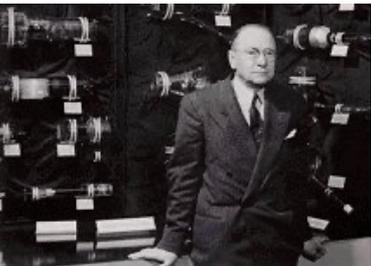
Sample's **structural** information :
electrons are passing through the sample

AFM

Sample surface's
topography

Short history of SEM

- **1926** : **Hans Busch** invented the first electromagnetic lens.
- **1931** : **Ernst Ruska and Max Knoll** created the first electron microscope. (Ruska was Awarded the Nobel Prize in 1986)
- **1937**: **Manfred von Ardenne** : developed the scanning transmission electron microscope (STEM).
- In the early **1940s** **Vladimir Zworykin** developed of the prototype of the modern SEM.
- In the **1950s-1965** : **Charles Oatley** developed the first commercial SEM produced by Cambridge Instruments in 1965 (Résolution = 50 nm).



Vladimir Zworykin, television pioneer



M. von Ardenne

C. Oatley



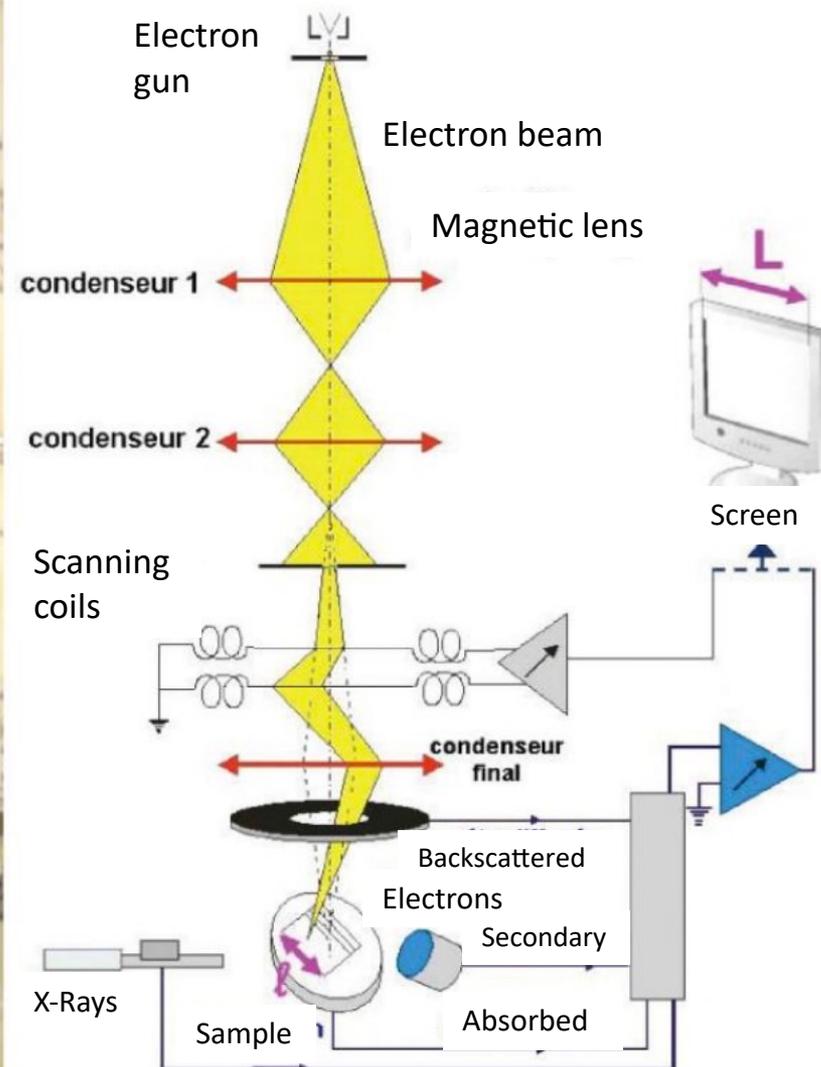
Image: Replica from 1980 by Ernst Ruska of the first electron microscope with resolving power higher than that of a light microscope made by Ernst Ruska 1933. ©J Brew/ commons.wikimedia.org. Shared under: Creative Commons License.

Course outline

- **Technical Principle : different components of SEM**
- **SEM : Images from secondary / back scattered electrons detectors**
- **SEM : Images from back scattered electrons / Energy dispersive X-Rays detectors**
- **Adjustment and optimization parameters**
- **Specimen damage and contamination**
- **Particular case : Environmental Scanning Microscope (ESEM)**

Technical Principle : different components of SEM

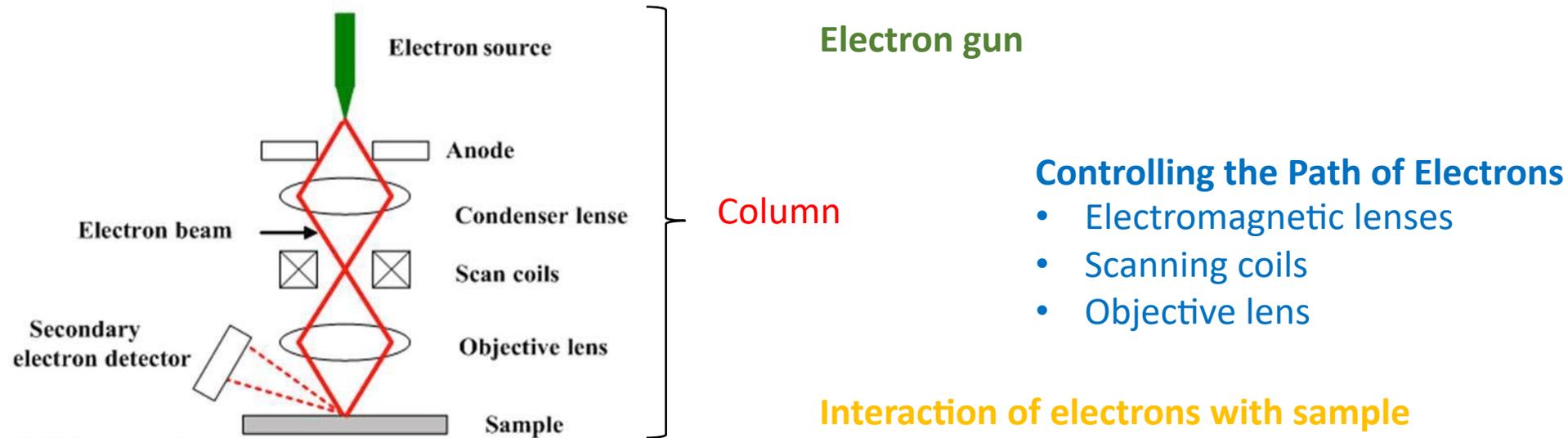
Vacuum : min 10^{-3} Pa



Cross-section of a SEM column (JEOL) and schematic layout of a SEM

Technical Principle : different components of SEM

The scanning electron microscope (SEM) uses a **focused beam of high-energy electrons**.

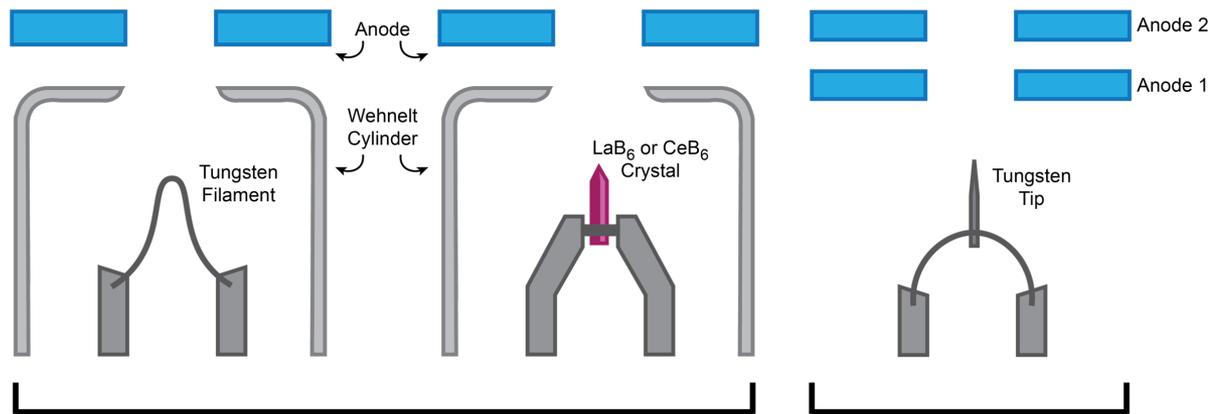


Column contains 3 important parts

Technical Principle : different components of SEM

Electron gun → There are three main types of electron guns:

- Tungsten hairpin
- Lanthanum hexaboride (LaB6)
- Field emission



Thermoionic emission source

Field emission source

Source : www.thermofisher.com

« Traditionnal guns »
(Cheap, doesn't require high vacuum)

« FEG-SEM »

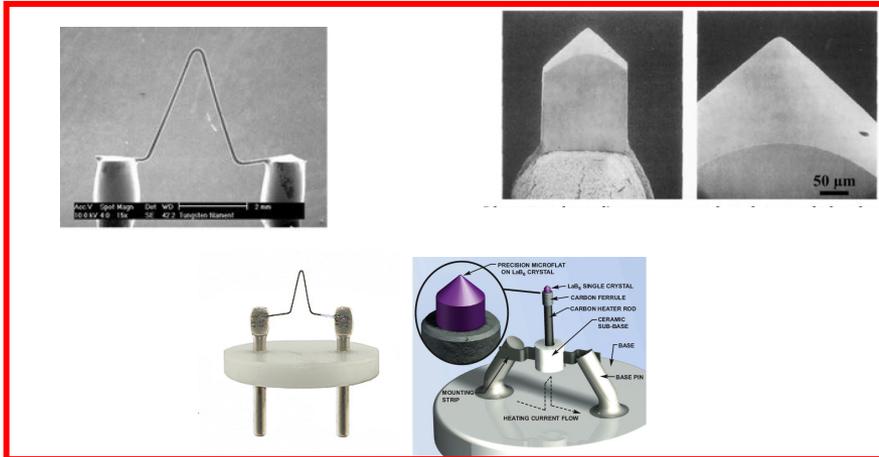
Technical Principle : different components of SEM

Electron gun

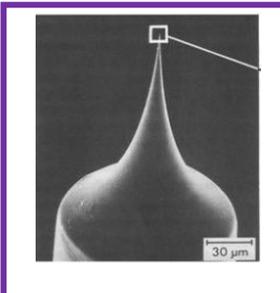
There are three main types of electron guns:

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Thermoionic emission



Field emission

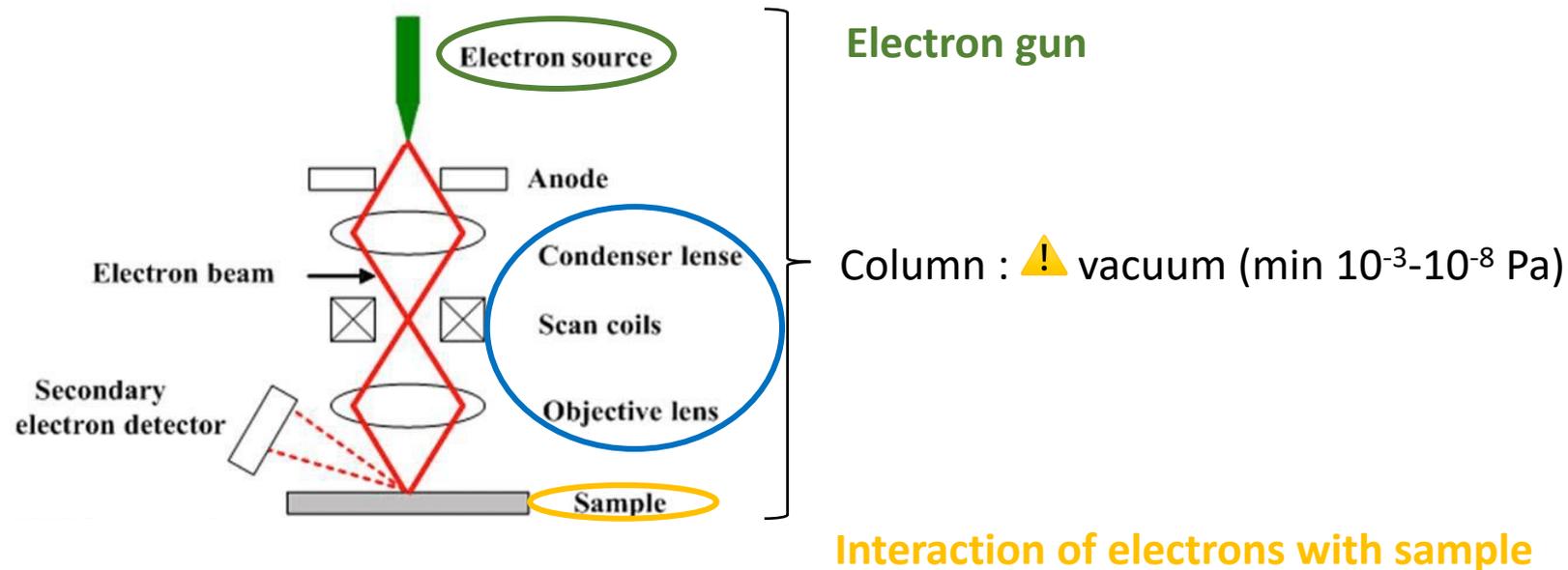


Sharp metal tip with a radius < 100 nm

	Tungsten	LaB ₆	Thermal FEG	Cold FEG
Brightness (A/cm²str)	10 ⁵	10 ⁶	10 ⁸	10 ⁸
Lifetime (hrs)	40-100	200-1000	>1000	>1000
Source Size	30-100 um	5-50 um	<5 nm	<5 nm
Energy Spread (eV)	1-3	1-2	1	0.3
Current Stability (%/hr)	1	1	5	5
Vacuum (Torr)	10 ⁻⁵	10 ⁻⁷	10 ⁻¹¹	10 ⁻¹¹

Technical Principle : different components of SEM

The scanning electron microscope (SEM) uses a **focused beam of high-energy electrons**.



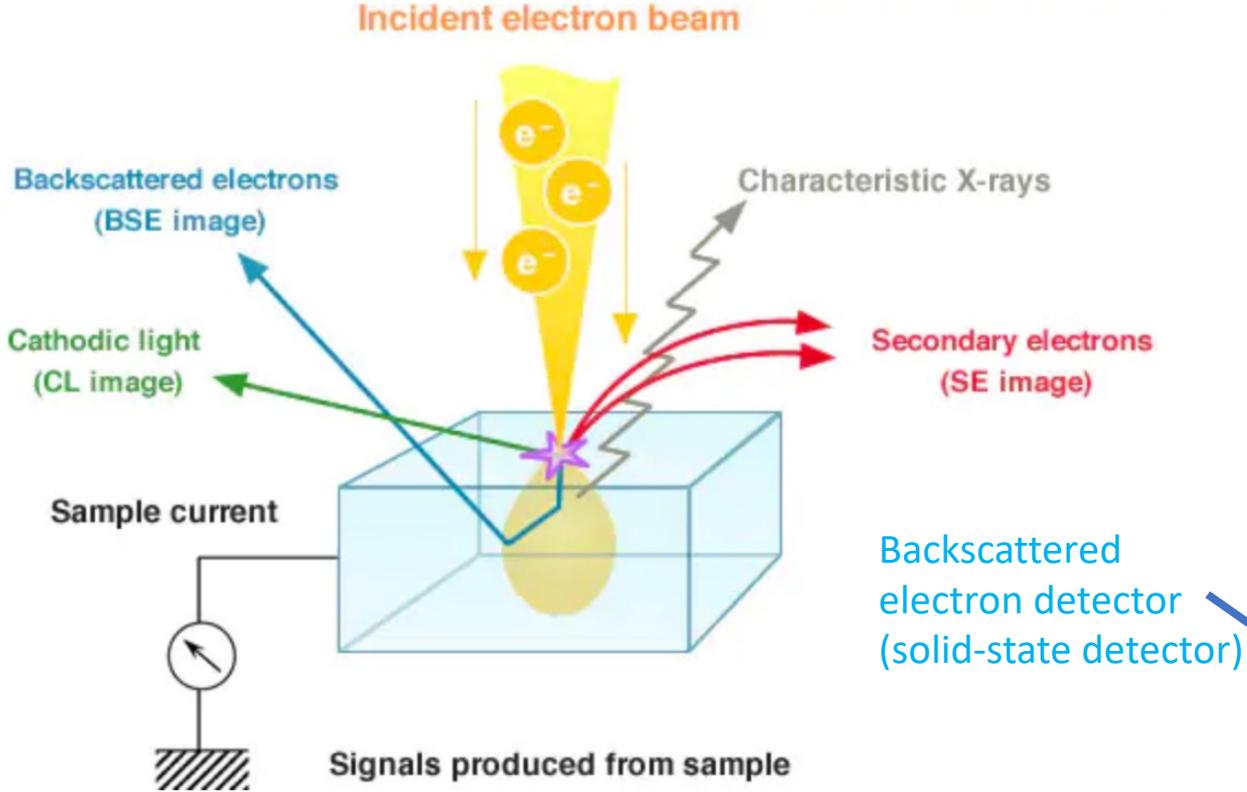
Controlling the Path of Electrons

- **Electromagnetic lenses** : defines the size of the electron beam (resolution)
- **Scanning coils** : raster the beam on the sample
- **Objective lens** : focuses the beam on the sample

Technical Principle : different components of SEM

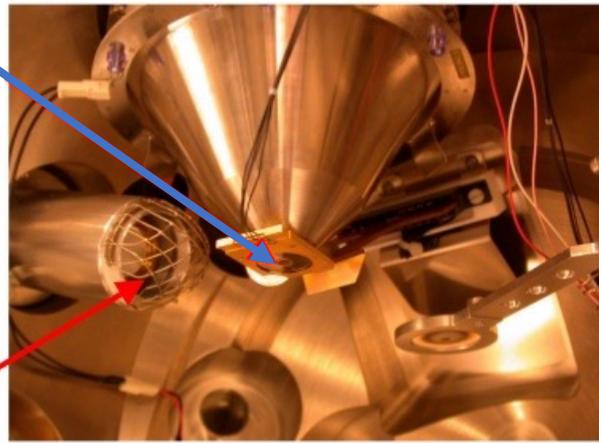
Interaction of electrons with sample

The principle of SEM lies on the interaction between electrons and matter. It gives rise to an interaction volume whose size depends upon the energy of the electron beam and the average density of the sample.



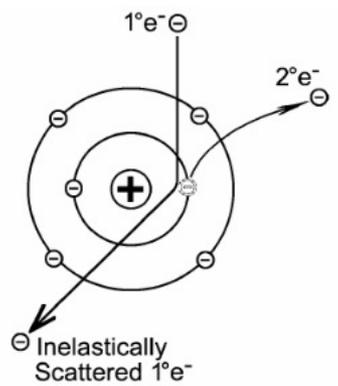
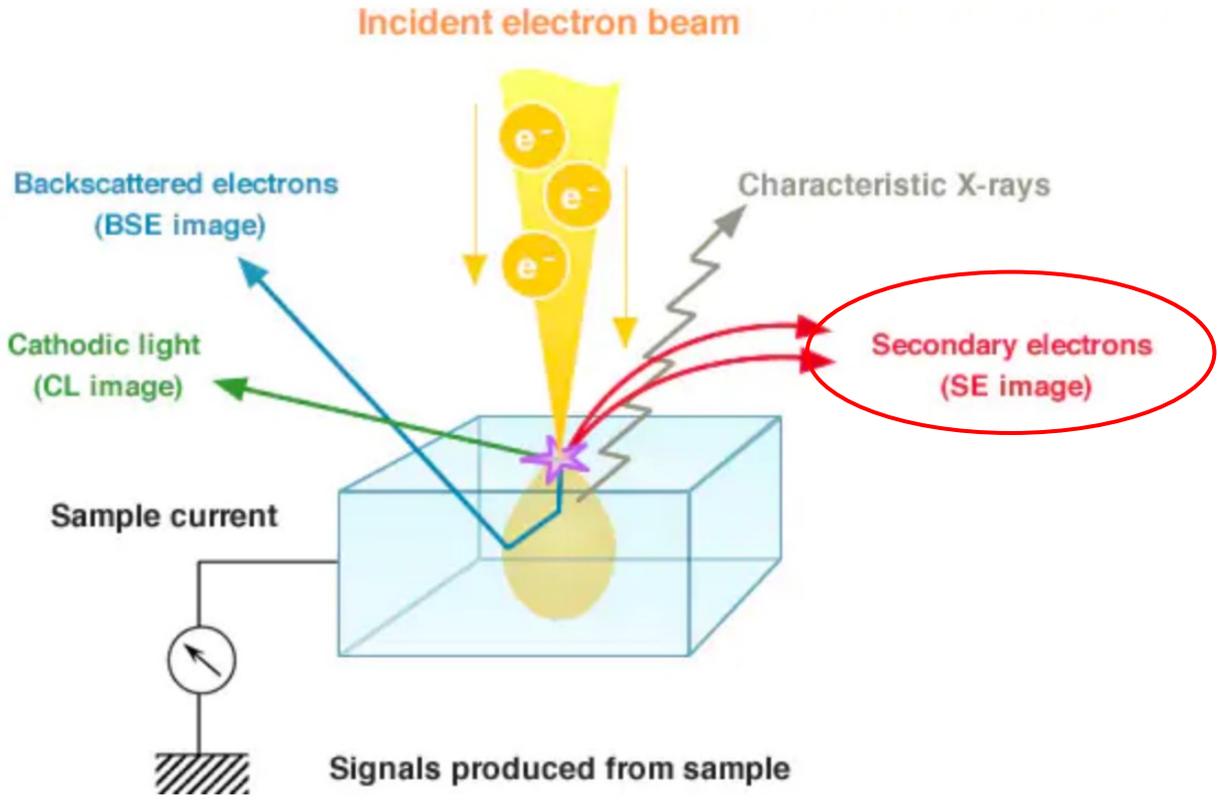
Backscattered electron detector (solid-state detector)

Secondary electron detector (Everhart-Thornley)



Technical Principle : different components of SEM

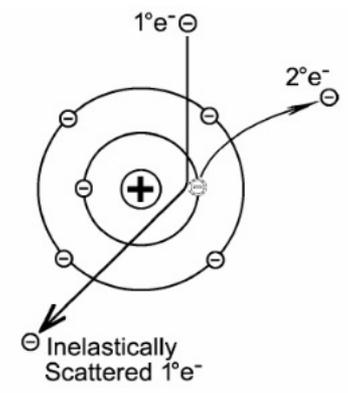
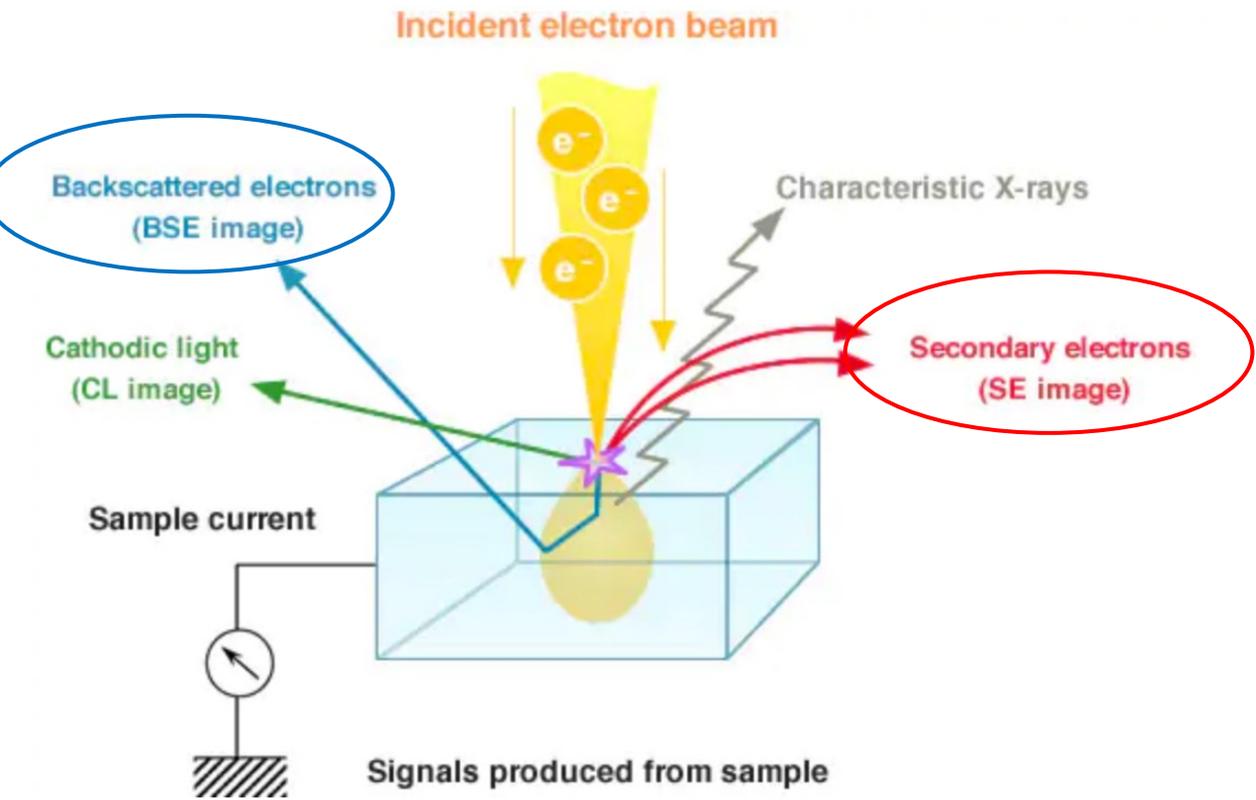
Interaction of electrons with sample



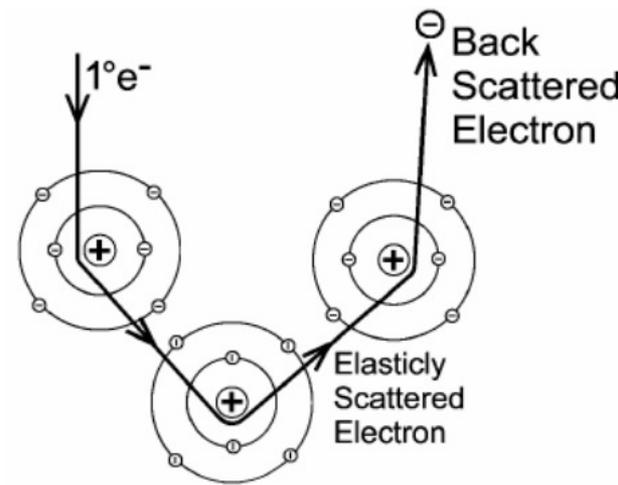
Inelastic events

Technical Principle : different components of SEM

Interaction of electrons with sample



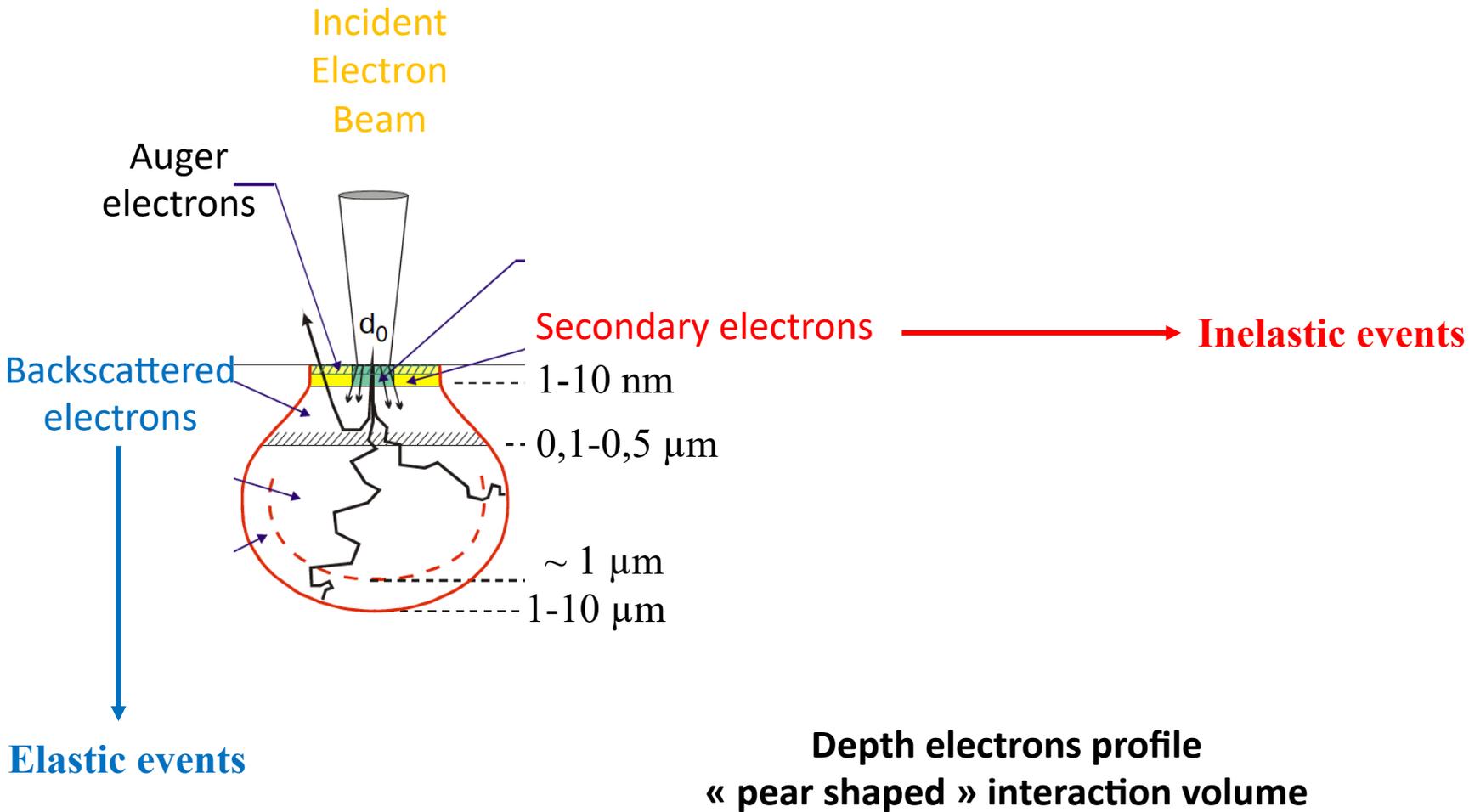
Inelastic events



Elastic events

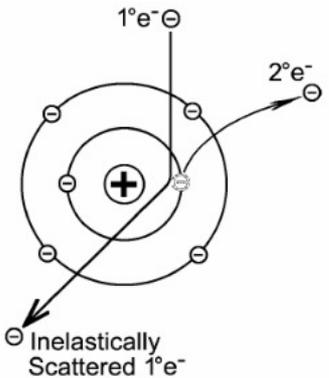
Technical Principle : different components of SEM

Interaction of electrons with sample



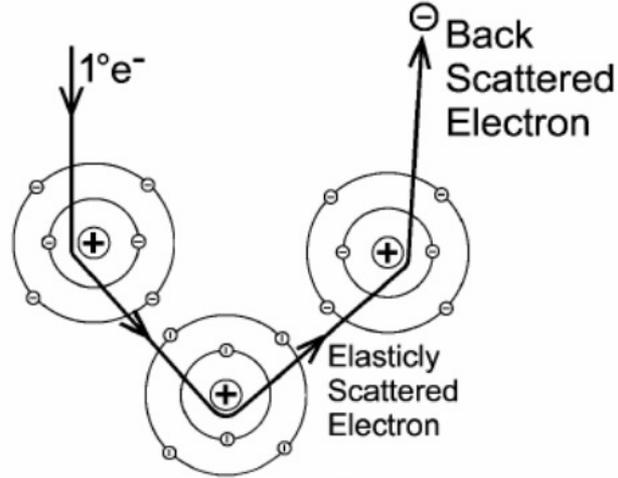
Technical Principle : different components of SEM

Interaction of electrons with sample

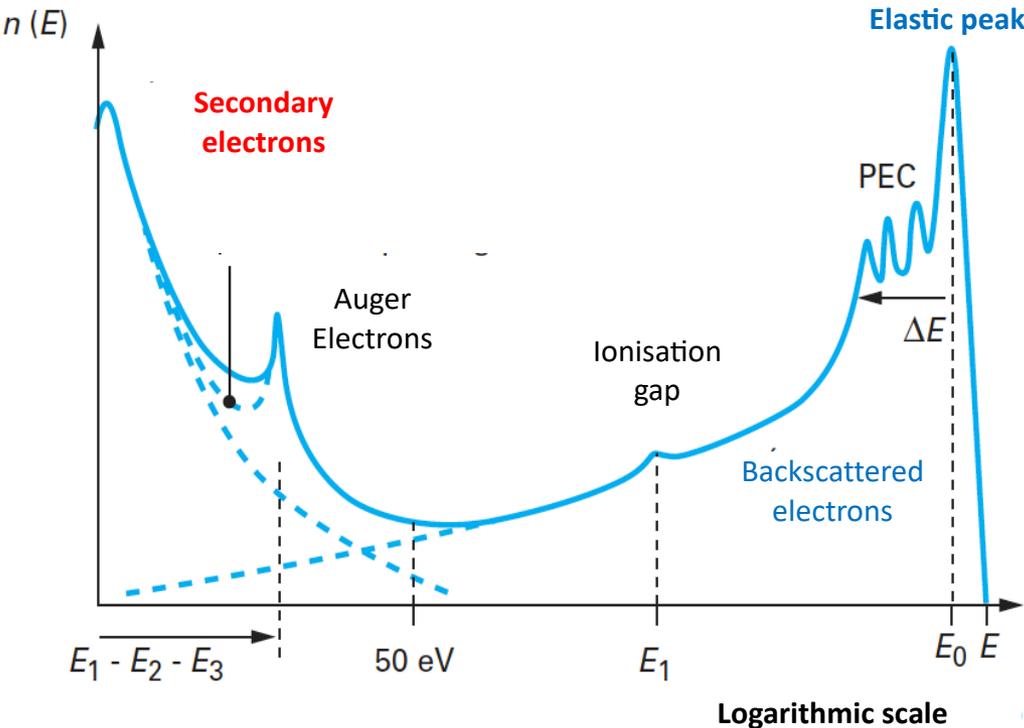


Ejection of weakly bound valence electrons or conduction band electrons (< 50 eV)

Inelastic events



Elastic events



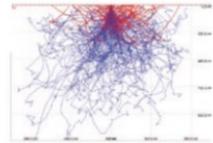
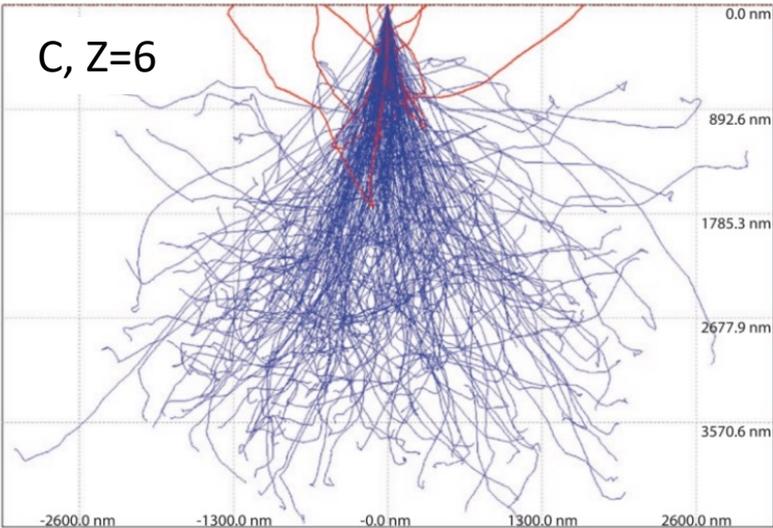
The negatively-charged electron will be attracted to the positive nucleus, will circle the nucleus and come back out of the sample.

Technical Principle : different components of SEM

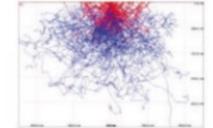
Interaction of electrons with sample

Backscattered electrons

The size of the interaction volume depends upon the energy of the electron beam and the average density of the sample.



Cu, Z=29

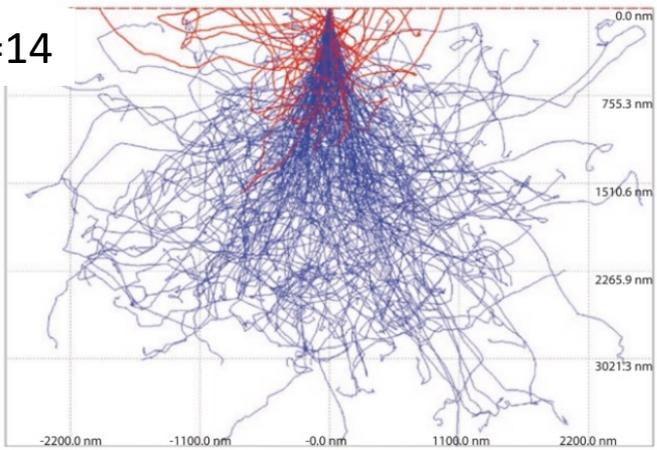


Ag, Z=47



Au, Z=79

Si, Z=14



$E_0 = 20 \text{ keV}$
 0° tilt
← 1 μm →

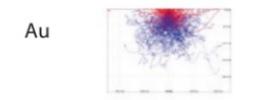
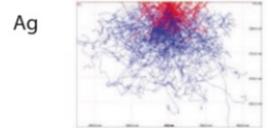
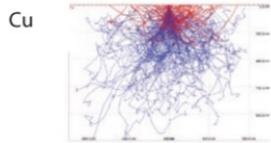
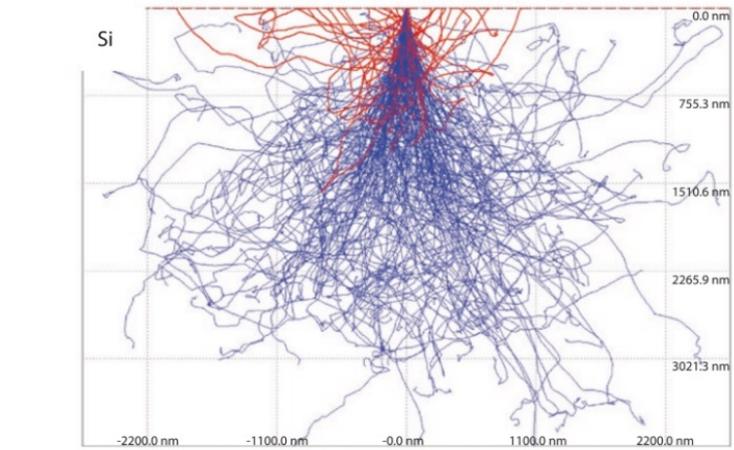
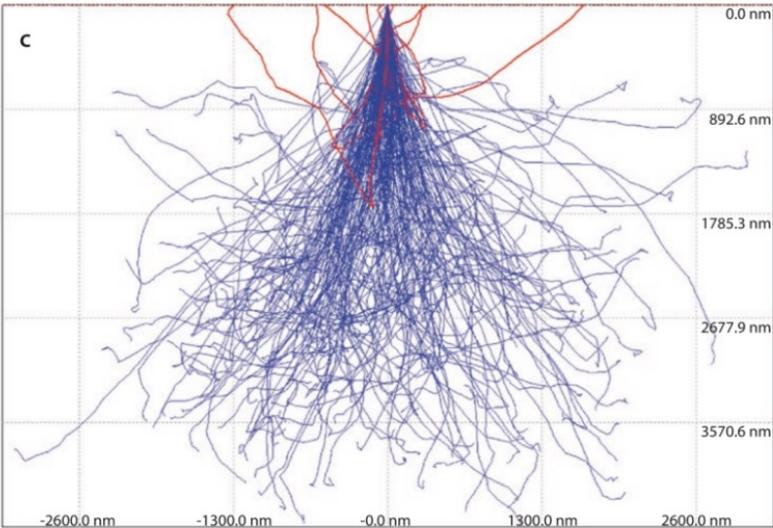
Use of the **CASINO Monte Carlo simulation** software, to examine the dependence of electron backscattering on the atomic number of the specimen.

Fig. 1.8 Monte Carlo simulations for an incident beam energy of 20 keV and 0° tilt for C, Si, Cu, Ag, and Au, all shown at the same scale (CASINO Monte Carlo simulation)

Technical Principle : different components of SEM

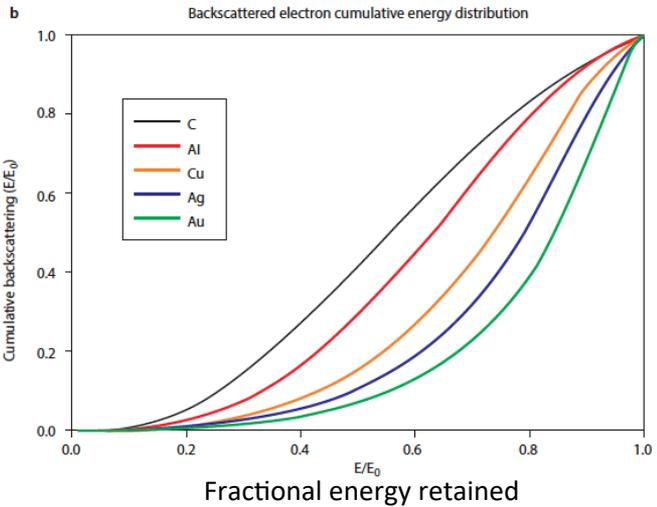
Interaction of electrons with sample

Backscattered electrons



$E_0 = 20 \text{ keV}$
 0° tilt
 $1 \mu\text{m}$

Red trajectories lead to backscattering events



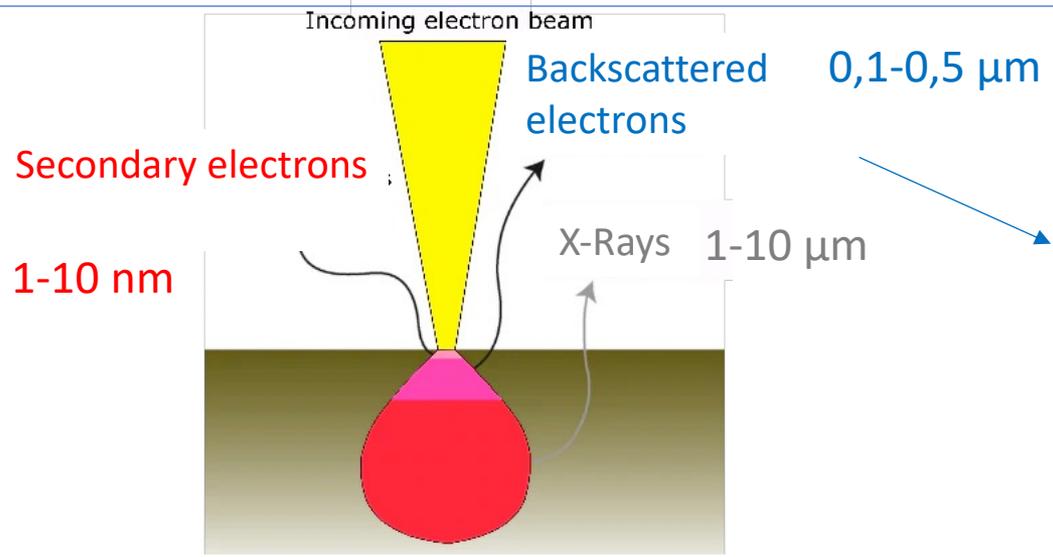
Absorbed Electrons (lost all energy and are absorbed within specimen)

Fig. 1.8 Monte Carlo simulations for an incident beam energy of 20 keV and 0° tilt for C, Si, Cu, Ag, and Au, all shown at the same scale (CASINO Monte Carlo simulation)

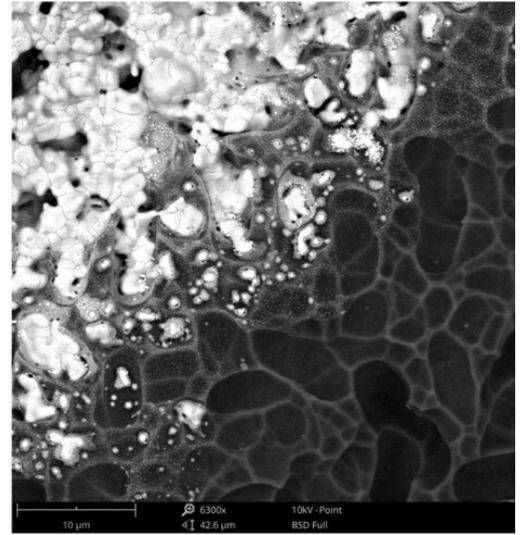
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SEM : Images from secondary / back scattered electrons detectors



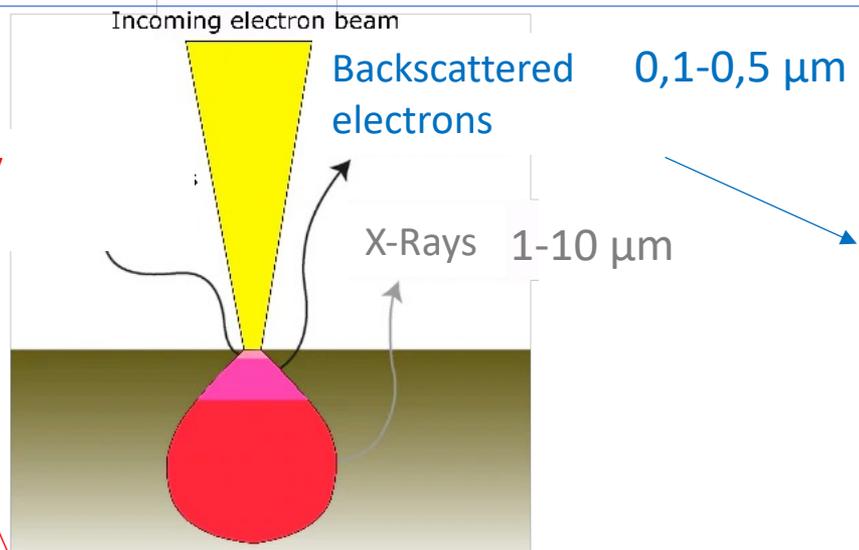
Come from deeper regions :
⇒ high sensitivity to differences in atomic number : the higher the atomic number, the brighter the material



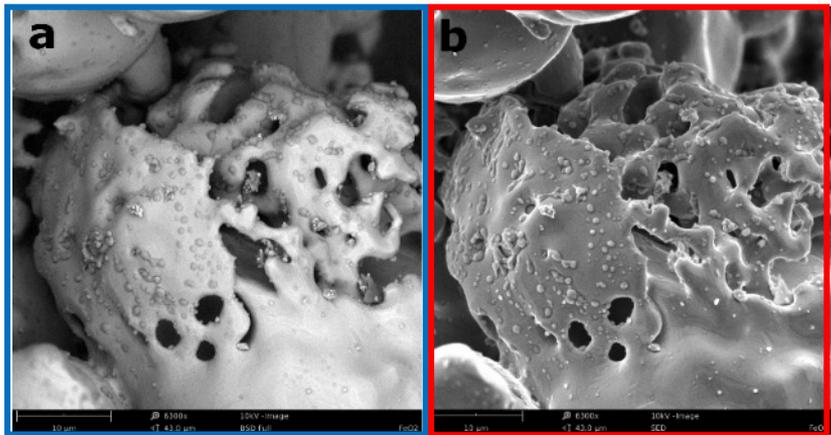
SEM image of a solar cell, where the white area is silver ($Z_{Ag} = 47$) , and the dark area is silicon ($Z_{Si} = 14$) .

SEM : Images from secondary / back scattered electrons detectors

Secondary electrons
1-10 nm



Come from deeper regions :
⇒ high sensitivity to differences in atomic number : the higher the atomic number, the brighter the material



BSE (left) and SE (right) images of FeO2 particles.

Come from the surface : low energy (<50 eV)
⇒ detailed surface information :
topography, good resolution

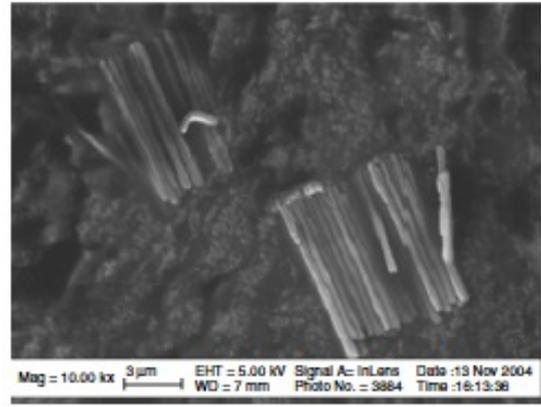
SEM : Images from secondary / back scattered electrons detectors

SE

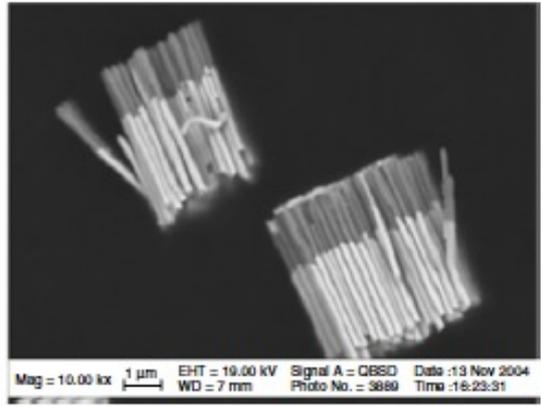
Ni/Au nanorods

BSE

(a)



(b)



Contrast (BSE) / Topography (SE)

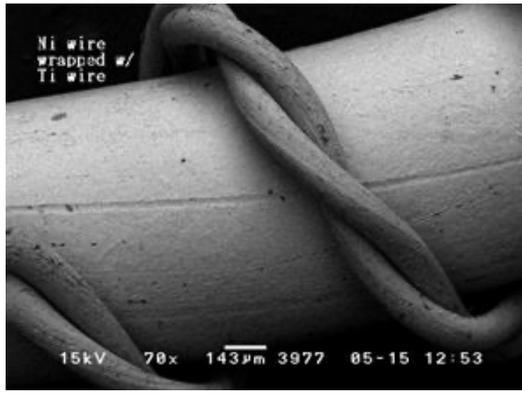
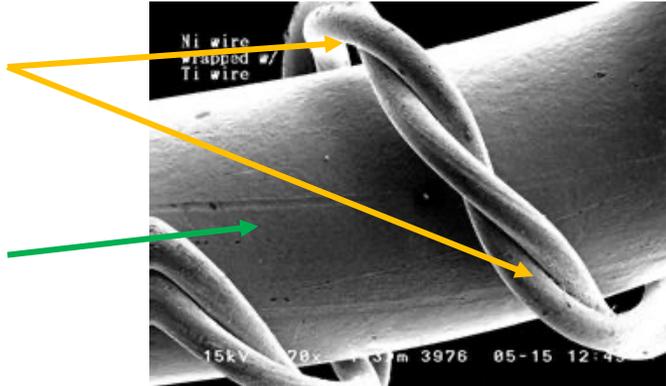
SE

Ti wires wrapped around Ni wire

BSE

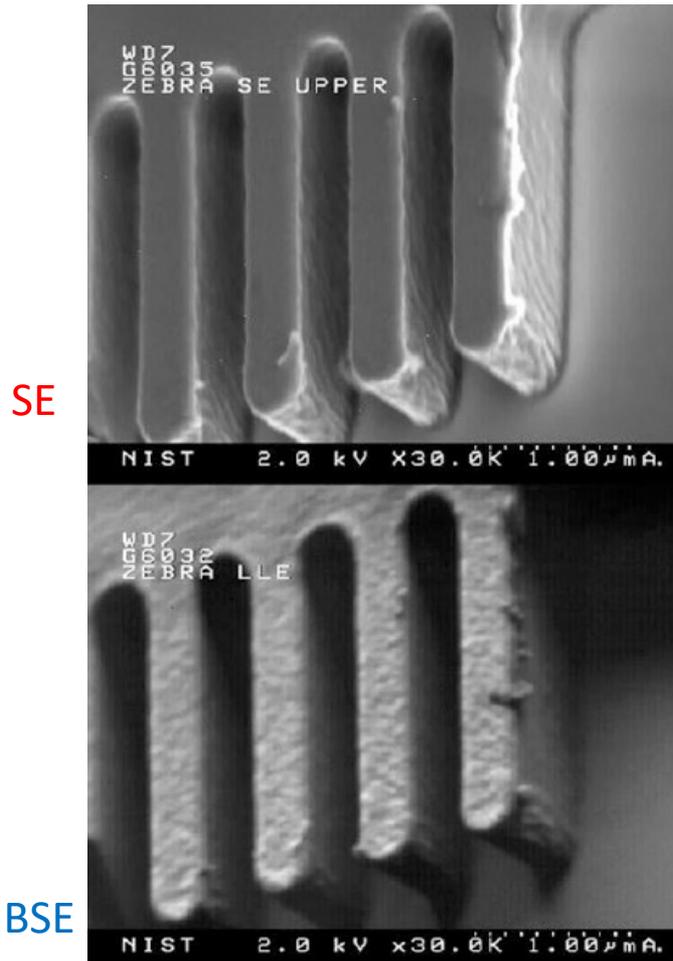
Ti
(Z=22)

Ni
(Z=28)



Elements of greater atomic mass (Ni) appear brighter in a back scattered electron image

SEM : Images from secondary / back scattered electrons detectors



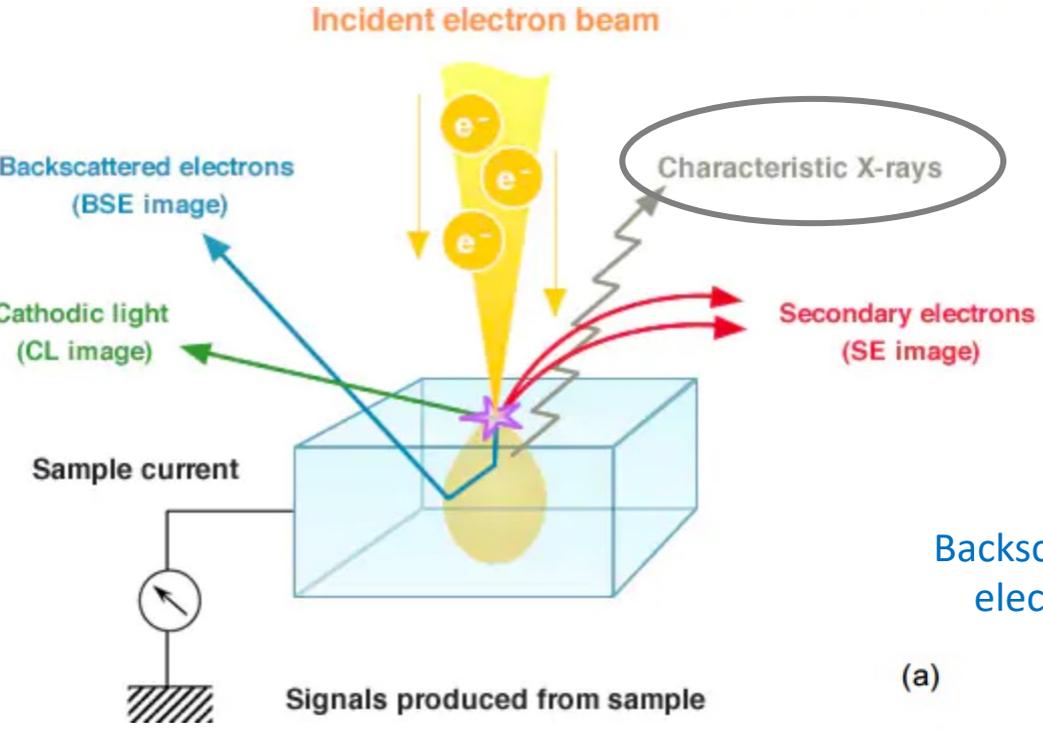
SE and BSE images of a photoresist at $E_0 = 2$ keV

The escape depth of backscattered electrons can be greater than that of secondary electrons, consequently resolution of surface topographical characteristics can suffer.

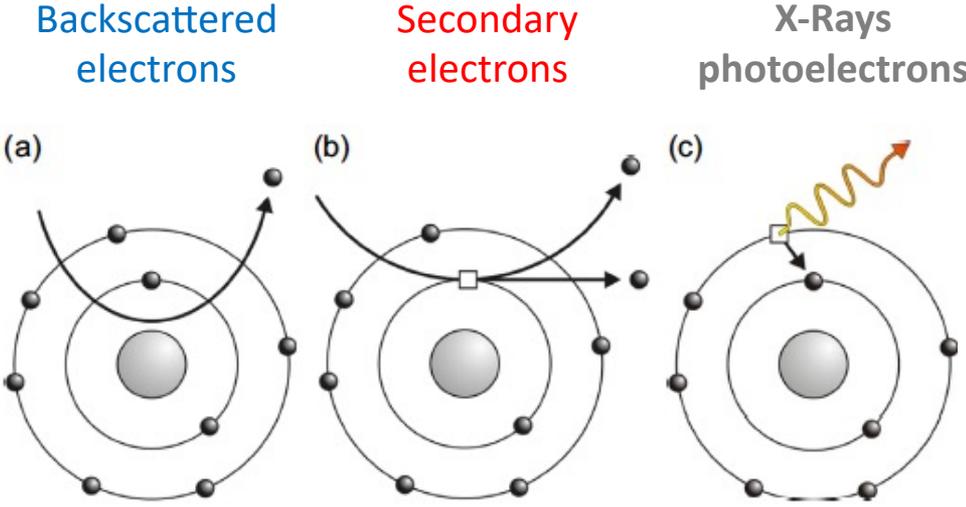
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SEM : Images from back scattered electrons / Energy dispersive X-Rays detectors

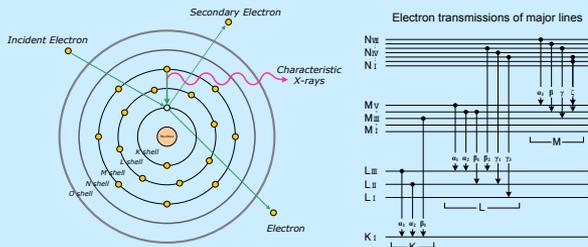


Analysis of the X-ray signals are used to map the distribution and estimate the abundance of specific elements in the analyzed sample.

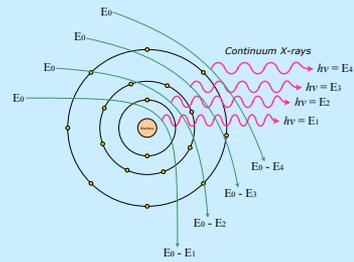


From A. R. Bunsell, in *Handbook of Properties of Textile and Technical Fibres (Second Edition)*, A. R. Bunsell, Ed. Woodhead Publishing, 2018, pp. 21–55.

Characteristic X-rays



Continuum X-rays



The electrons generated by the electron gun are accelerated and irradiate the sample. The electron has a kinetic energy proportional to the accelerating voltage. The kinetic energy dissipated within the sample generates characteristic signals from the specimen. The characteristic X-rays have different energy for each element, and the intensity will be proportional to the element concentration.

If the incident electrons have sufficient acceleration and thus have enough energy to strike an electron from the inner shell of the atom, it'll make an electron hole. An electron from the outer shell will fill up the hole and then, some characteristic X-rays will be emitted. The characteristic X-rays have different energy for each element, and the intensity will be proportional to the element concentration.

The continuum X-rays are emitted when the primary electrons are decelerated by the strong electric field existing close to atomic nucleus. The continuum X-rays have the energy of the kinetic energy lost during the deceleration. It will be observed as EDS spectrum background.

Helium
2 He
4.00
0.19

Hydrogen 1 H 1.01 0.08	Lithium 3 Li 6.94 0.53	Beryllium 4 Be 9.01 1.85 Kα 0.110
Sodium 11 Na 22.99 0.97 Kα 1.041	Magnesium 12 Mg 24.31 1.74 Kα 1.253	

Boron 5 B 10.81 2.54 Kα 0.183	Carbon 6 C 12.01 2.25 Kα 0.277	Nitrogen 7 N 14.01 1.14 Kα 0.392	Oxygen 8 O 16.00 1.57 Kα 0.525	Fluorine 9 F 19.00 1.5 Kα 0.677	Neon 10 Ne 20.18 1.20 Kα 0.848
Aluminium 13 Al 26.98 2.70 Kα 1.486	Silicon 14 Si 28.09 2.42 Kα 1.739	Phosphorus 15 P 30.97 2.97 Kα 2.013	Sulphur 16 S 32.06 2.07 Kα 2.307	Chlorine 17 Cl 35.45 3.47 Kα 2.621	Argon 18 Ar 39.95 1.65 Kα 2.957

Potassium 19 K 39.10 0.87 Kα 3.312	Calcium 20 Ca 40.08 1.55 Kα 3.690	Scandium 21 Sc 44.96 2.99 Kα 4.088 Lα 0.395	Titanium 22 Ti 47.88 4.5 Kα 4.508 Lα 0.452	Vanadium 23 V 50.94 5.87 Kα 4.949 Lα 0.511	Chromium 24 Cr 52.00 7.14 Kα 5.411 Lα 0.573	Manganese 25 Mn 54.94 7.13 Kα 5.894 Lα 0.637	Iron 26 Fe 55.85 7.86 Kα 6.398 Lα 0.705	Cobalt 27 Co 58.93 8.71 Kα 6.924 Lα 0.776	Nickel 28 Ni 58.70 8.8 Kα 7.471 Lα 0.851	Copper 29 Cu 63.55 8.93 Kα 8.040 Lα 0.930	Zinc 30 Zn 65.38 6.92 Kα 8.630 Lα 1.012	Gallium 31 Ga 69.72 5.93 Kα 9.241 Lα 1.098	Germanium 32 Ge 72.59 5.46 Kα 9.874 Lα 1.188	Arsenic 33 As 74.92 5.73 Kα 10.530 Lα 1.282	Selenium 34 Se 78.96 4.82 Kα 11.207 Lα 1.379	Bromine 35 Br 79.90 4.2 Kα 11.907 Lα 1.480	Krypton 36 Kr 83.80 3.4 Kα 12.631 Lα 1.586
Rubidium 37 Rb 85.47 1.53 Kα 13.373 Lα 1.694	Strontium 38 Sr 87.62 2.60 Kα 14.140 Lα 1.806	Yttrium 39 Y 88.91 4.48 Kα 14.931 Lα 1.922	Zirconium 40 Zr 91.22 6.44 Kα 15.744 Lα 2.042	Niobium 41 Nb 92.91 8.4 Kα 16.581 Lα 2.166	Molybdenum 42 Mo 95.94 9.01 Kα 17.441 Lα 2.293	Technetium 43 Tc (97) 101.07 12.1 Kα 18.325 Lα 2.424	Ruthenium 44 Ru 101.07 12.1 Kα 19.233 Lα 2.558	Rhodium 45 Rh 102.91 12.44 Kα 2.696	Palladium 46 Pd 106.4 12.16 Kα 2.838	Silver 47 Ag 107.87 10.49 Kα 2.984	Cadmium 48 Cd 112.40 8.65 Kα 3.133	Indium 49 In 114.82 7.29 Kα 3.286 M 0.368	Tin 50 Sn 118.69 7.30 Kα 3.443 M 0.691	Antimony 51 Sb 121.75 6.62 Kα 3.604 M 0.733	Tellurium 52 Te 127.60 6.25 Kα 3.769 M 0.778	Iodine 53 I 126.90 4.94 Kα 3.937	Xenon 54 Xe 131.30 3.4 Kα 4.109
Cesium 55 Cs 132.91 1.87 Kα 4.286	Barium 56 Ba 137.34 6.44 Kα 4.465 M 0.972	Lanthanoid 57-71	Hafnium 72 Hf 178.49 15.3 Kα 7.898 M 1.644	Tantalum 73 Ta 180.95 16.6 Kα 8.145 M 1.709	Tungsten 74 W 183.85 19.3 Kα 8.396 M 1.774	Rhenium 75 Re 186.21 20.53 Kα 8.651 M 1.842	Osmium 76 Os 190.2 22.5 Kα 8.910 M 1.914	Iridium 77 Ir 192.22 22.42 Kα 9.174 M 1.977	Platinum 78 Pt 195.09 21.37 Kα 9.441 M 2.048	Gold 79 Au 196.97 18.88 Kα 9.712 M 2.120	Mercury 80 Hg 200.59 14.19 Kα 9.987 M 2.195	Thallium 81 Tl 204.38 11.86 Kα 10.267 M 2.267	Lead 82 Pb 207.2 11.34 Kα 10.550 M 2.342	Bismuth 83 Bi 208.98 9.78 Kα 10.837 M 2.419	Polonium 84 Po (209)	Astatine 85 At (210)	Radon 86 Rn (222)
Francium 87 Fr (223) Kα 12.029	Radium 88 Ra 226.03 5 Kα 12.340	Actinoid 89-103	Lanthanum 57 La 138.91 6.17 Kα 4.650 M 0.833	Cerium 58 Ce 140.12 6.66 Kα 4.839 M 0.883	Praseodymium 59 Pr 140.91 6.77 Kα 5.033 M 0.929	Neodymium 60 Nd 144.24 7.02 Kα 5.229 M 0.978	Promethium 61 Pm (145)	Samarium 62 Sm 150.4 7.54 Kα 5.635 M 1.081	Europium 63 Eu 151.96 5.25 Kα 5.845 M 1.131	Gadolinium 64 Gd 157.25 7.90 Kα 6.056 M 1.185	Terbium 65 Tb 158.93 8.25 Kα 6.272 M 1.240	Dysprosium 66 Dy 162.50 8.56 Kα 6.494 M 1.293	Holmium 67 Ho 164.93 8.80 Kα 6.719 M 1.347	Erbium 68 Er 167.26 9.06 Kα 6.947 M 1.405	Thulium 69 Tm 168.93 9.32 Kα 7.179 M 1.462	Ytterbium 70 Yb 173.05 6.96 Kα 7.414 M 1.521	Lutetium 71 Lu 174.97 9.84 Kα 7.654 M 1.581
Actinium 89 Ac (227) Kα 12.650	Thorium 90 Th 232.04 11.00 Kα 12.967 M 2.991	Protactinium 91 Pa 231.04 Kα 13.288 M 3.077	Uranium 92 U 238.03 18.7 Kα 13.612 M 3.164	Neptunium 93 Np 237.05 Kα 13.942 M 3.260	Plutonium 94 Pu (244) Kα 14.276 M 3.348	Americium 95 Am (243) Kα 14.615 M 3.437	Curium 96 Cm (247) Kα 14.953 M 3.539	Berkelium 97 Bk (247)	Californium 98 Cf (251)	Einsteinium 99 Es (254)	Fermium 100 Fm (257)	Mendelevium 101 Md (258)	Nobelium 102 No (255)	Lawrencium 103 Lr (262)			

Gold
79 Au
196.97
19.3
Kα 9.712
M 2.120

Number: 79
Atomic mass: 196.97
Density (kg/m³): 19.3
Name: Gold
Symbol: Au
Characteristic X-ray (keV): Kα 9.712, M 2.120

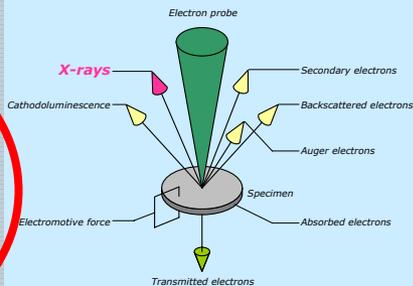
Note: Density
* 'C' as (graphite), 'P' as (white),
'S' as (alpha), 'Sn' as (white)

Minimum accelerating voltage

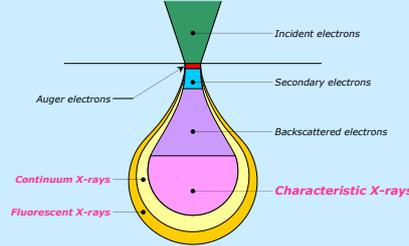
Unable to detect	5kV or higher
10kV or higher	15kV or higher

The colors mean to detect the characteristic X-ray of the lowest energy for each element

Information from specimen



Generation depth and space resolution

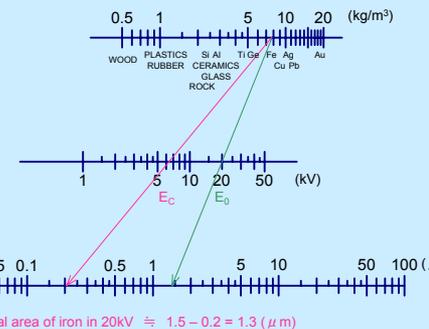
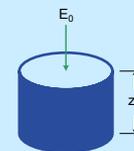


Analytical area

Castaing's formula

$$Z_m = 0.033 (E_0^{1.7} - E_c^{1.7}) \frac{A}{\rho Z}$$

E_0 : Accelerating voltage (kV)
 E_c : Minimum emission voltage (keV)
 A : Atomic mass
 ρ : Density (kg/m³)
 Z : Atomic number



Course outline

- **Technical Principle : different components of SEM**
- **SEM : Images from secondary / back scattered electrons detectors**
- **SEM : Images from back scattered electrons / Energy dispersive X-Rays detectors**
- **Adjustment and optimization parameters**
- **Specimen damage and contamination**
- **Particular case : Environmental Scanning Microscope (ESEM)**

Adjustment and optimization parameters

Image disturbances can be due to :

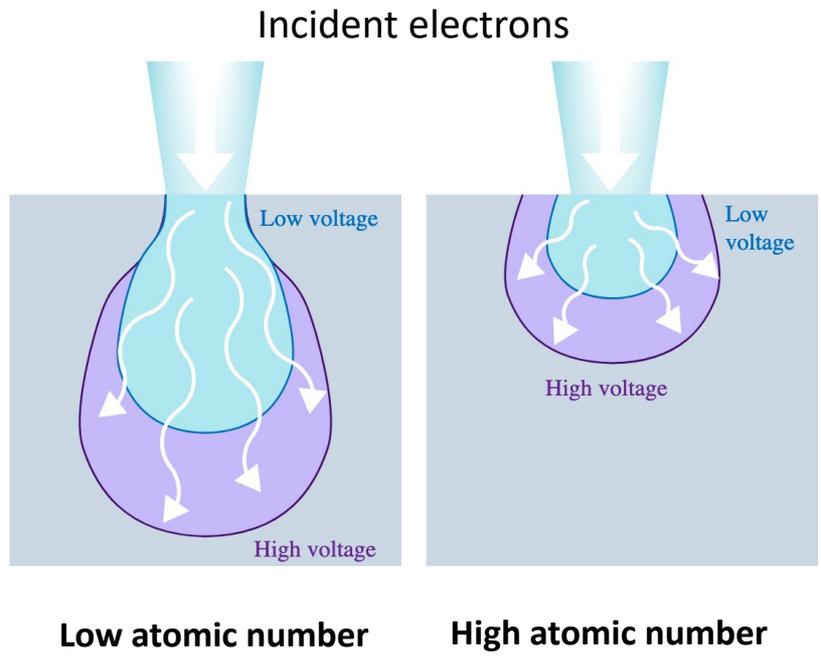
- Images lacking sharpness and contrast
 - Unstable images
 - Generally poor-quality images
 - Noisy images
 - Images showing jagged edges
- Unusual-contrast images Contamination
 - Distorted or deformed images.

Causes

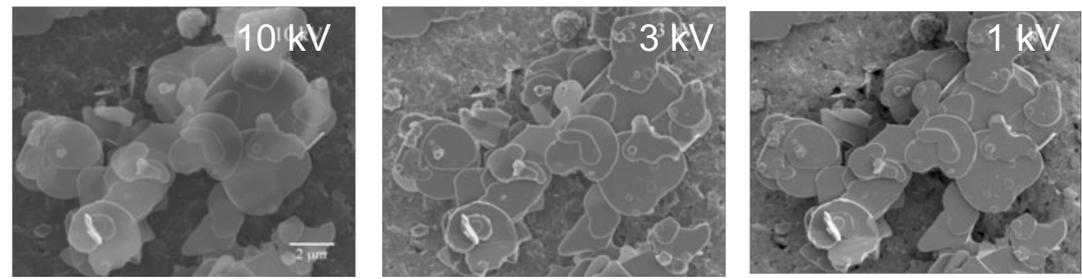
- Influence of accelerating voltage
- Probe current, probe diameter
- Influence of charge-up
- Working distance and objective aperture
- Influence of astigmatism
- Specimen damage by electron beam
- Contamination

Adjustment and optimization parameters

- Influence of **accelerating voltage** (kV or keV) = voltage difference between the filament and the anode

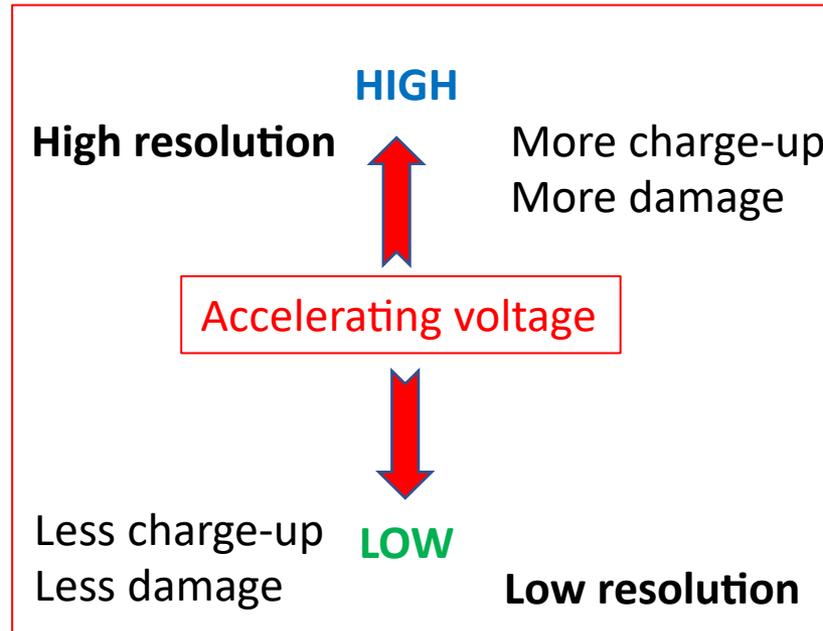


When the accelerating voltage is changed (0-30 kV), the penetration depth of the incident electrons changes : the greater the power of penetration by the beam into the sample. Unnecessary signals generated in ths specimen, reduce the image contrast and veils fine surface structures.



Adjustment and optimization parameters

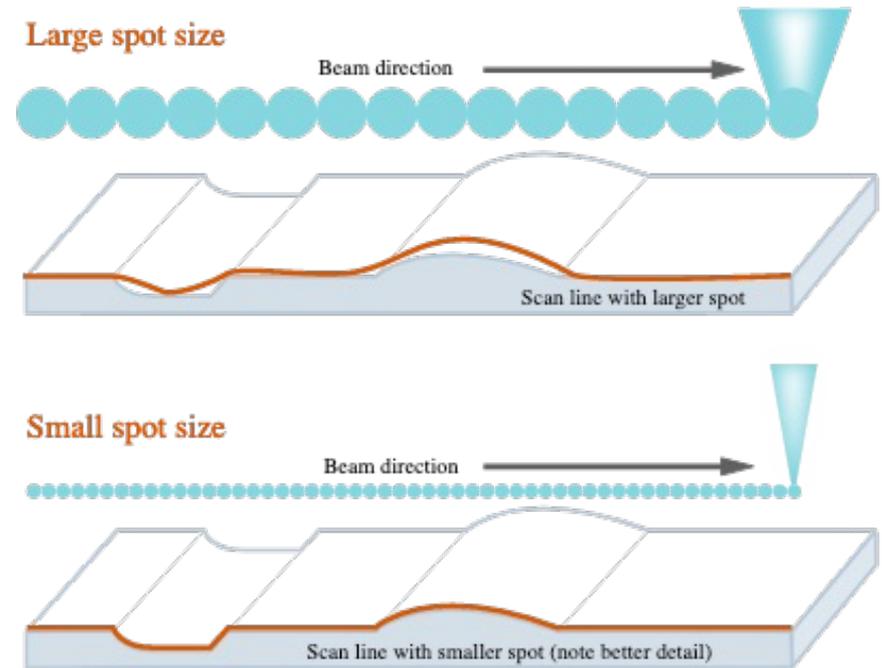
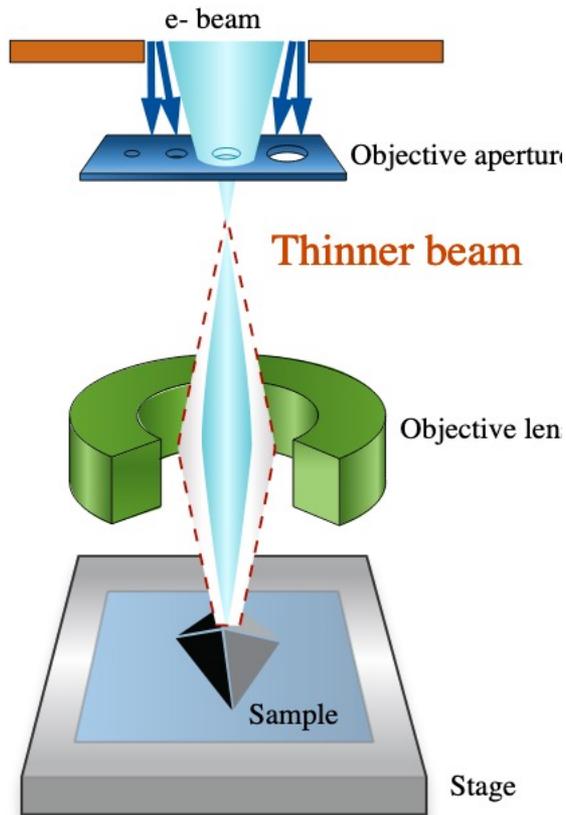
- Influence of **accelerating voltage** (kV or keV) = voltage difference between the filament and the anode



keV range	Application
1-5 kV	Delicate or uncoated specimens
5-10 kV	Coated biological samples
10-30 kV	Physical science samples

Adjustment and optimization parameters

- Influence of **probe current, probe diameter**

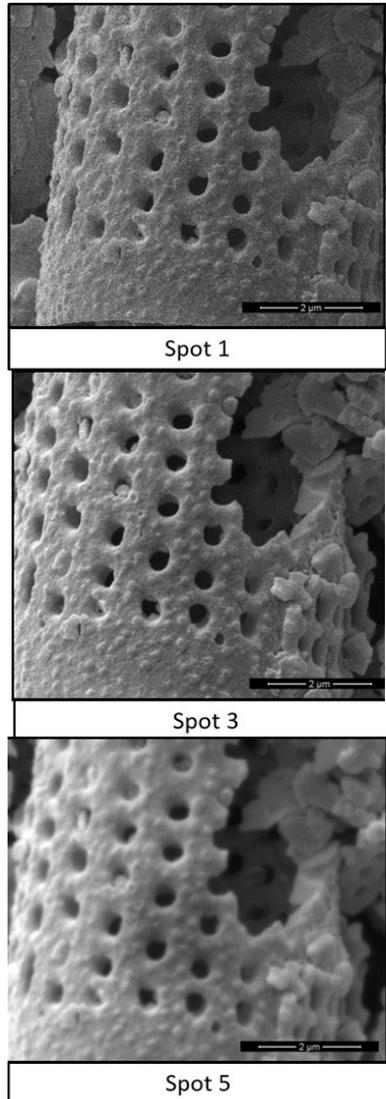


The beam scans across the sample. The size (cross sectional diameter) that the cone of the beam makes on the surface of the sample affects :

- The resolution of the image
- The number of electrons generated and therefore the graininess of the image.

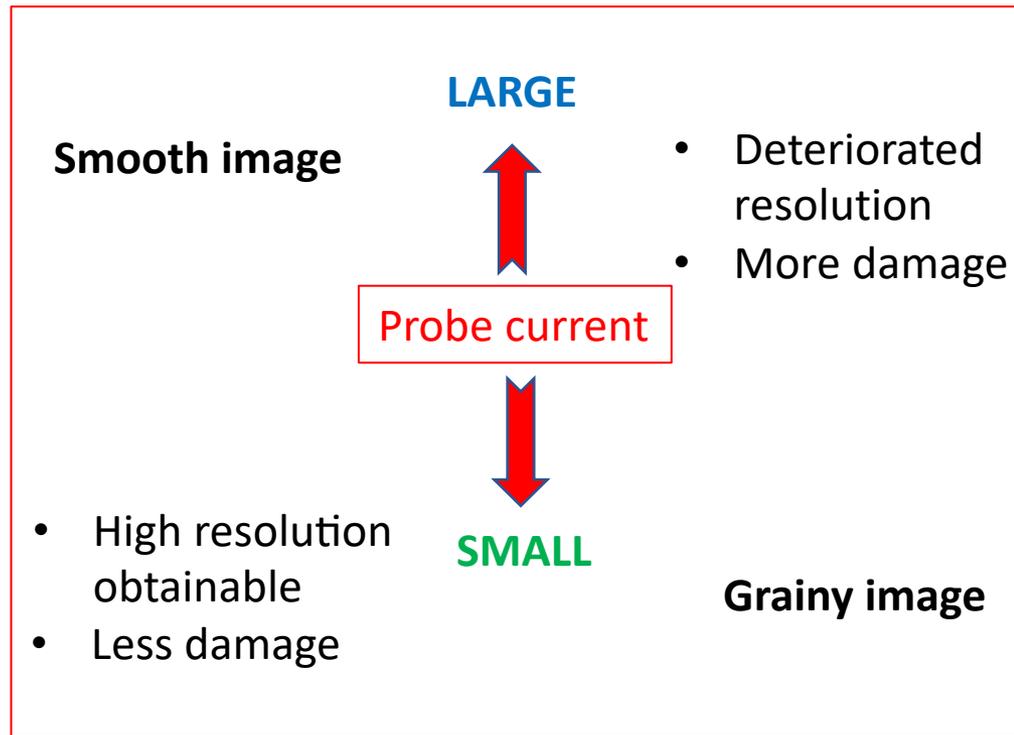
Adjustment and optimization parameters

- Influence of **probe current, probe diameter**



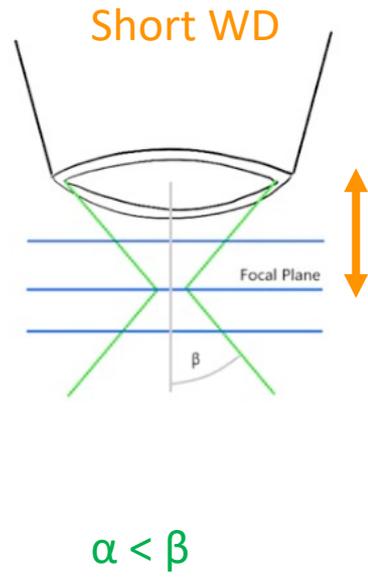
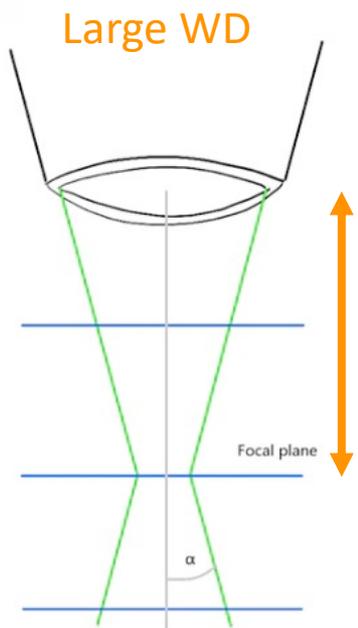
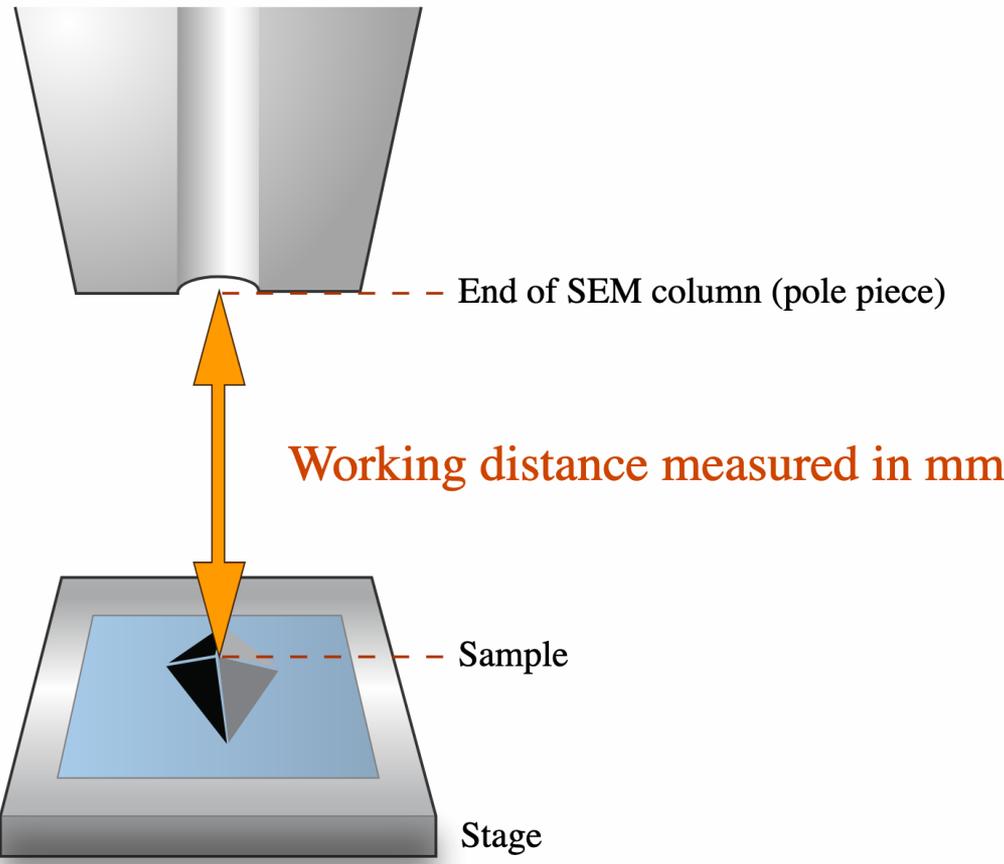
Details ↗
Brightness ↘

Spot size ↗



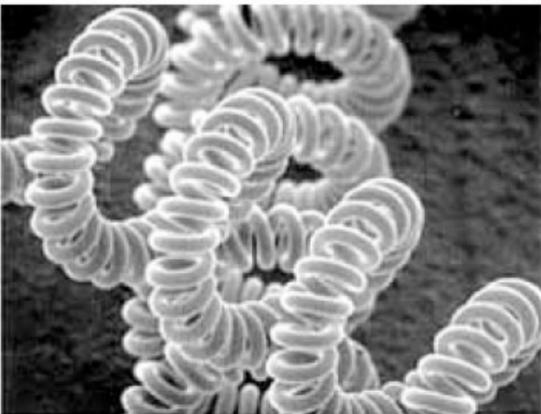
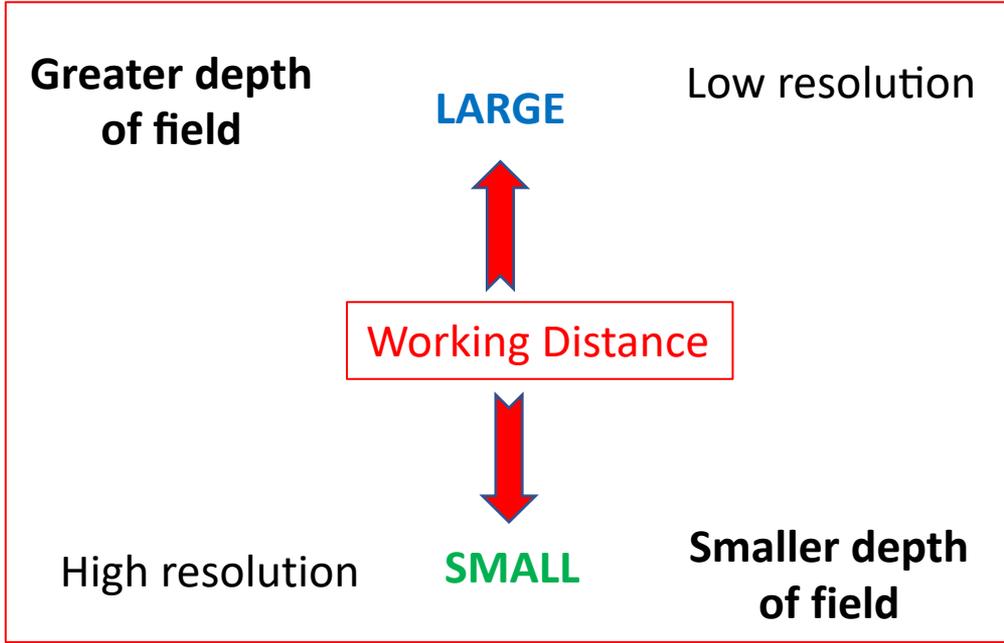
Adjustment and optimization parameters

- Influence of **working distance (WD)** refers to the distance between the bottom of the SEM column and the top of the sample

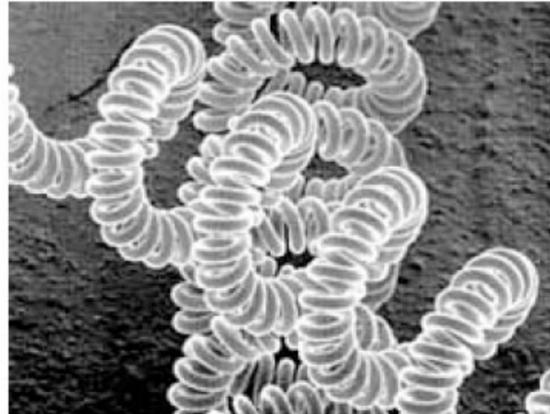


Adjustment and optimization parameters

- Influence of **working distance**



10 mm Working Distance



38 mm Working Distance

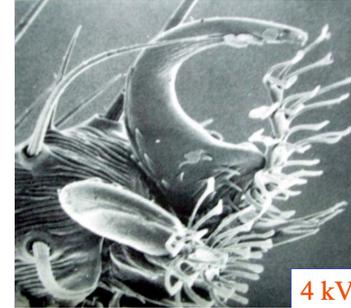
Depth of field increases with WD
→ Bluriness decreases

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- **Specimen damage and contamination**
- **Particular case : Environmental Scanning Microscope (ESEM)**

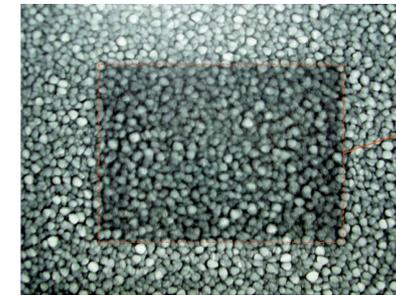
Specimen damage and contamination

- **Charging** : due to low conductivity of sample
 - Need of coating with a conducting material to avoid charging
 - Need to reduce voltage, probe current and tilt
 - Fix the sample on a conductive stub.



- **Contamination** : due to residual gas in vicinity of the electron probe.

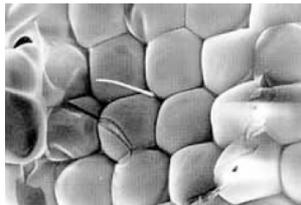
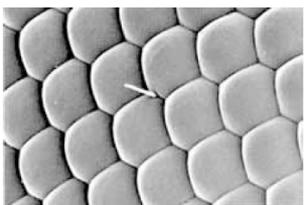
- Leads to reduced contrast and loss in image sharpness
- Usually caused by scanning a small region for long time



5 kV, x18000

5 kV, x36000

- **Damage** : heat generation at the irradiated point



- Need to reduce accelerating voltage, scanning area and time
- Need a coating with a conducting material

(a) Undamaged specimen

(b) Damaged specimen

Course outline

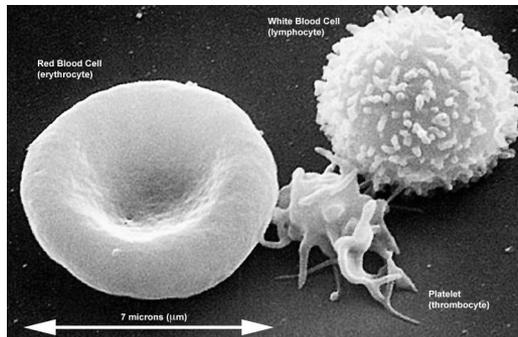
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Particular case : Environmental Scanning Microscope (ESEM)

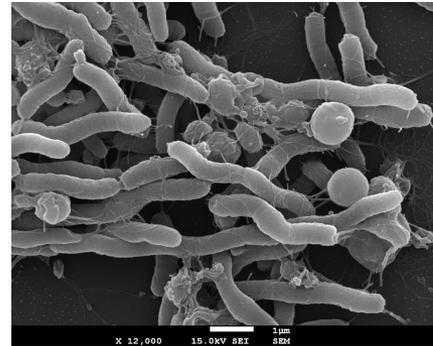
ESEM is a **modified version of SEM** which can image samples in either :

- the wet state
- or contained in low vacuum
- or in a gas with adequate resolution and quality.

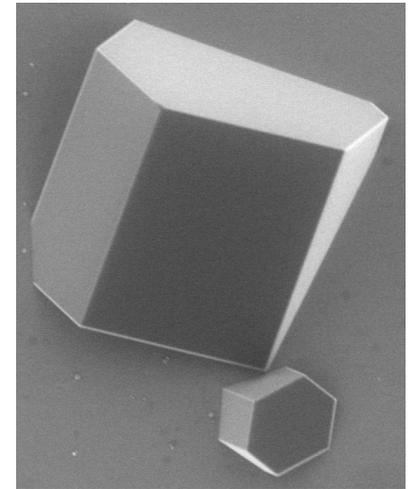
This is particularly useful in producing images from **biological specimens** that **cannot withstand conventional electron microscopy** because of its high vacuum.



Blood cells



Bacteria



Crystalline ice prism

In **classical SEM** : Biological samples must be first fixed chemically, then dehydrated and embedded in a resin polymer so that they are stable enough for such thin sections to be prepared (vacuum of $\sim 10^{-3}$ to 10^{-4} Pa).

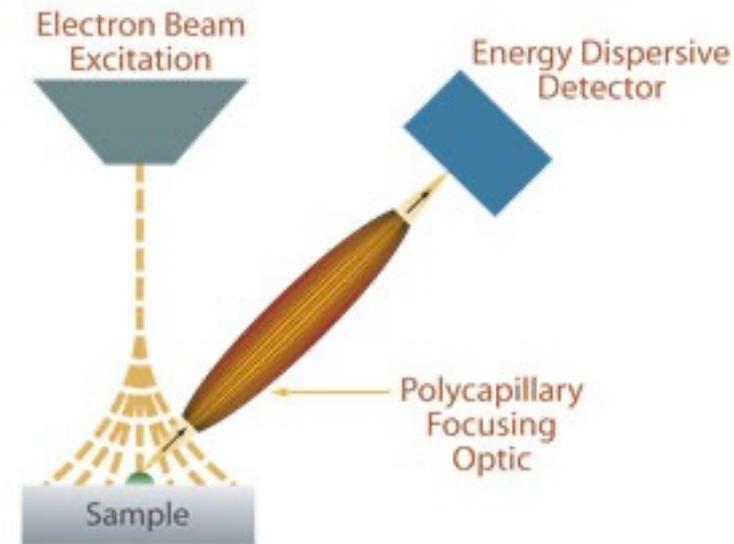
In **ESEM** : imaging uncoated, non-metallic or biological specimens. Argon or other gases are typically present around the specimen so that a pressure higher than 500 Pa can be achieved.

Particular case : Environmental Scanning Microscope (ESEM)

- Advantages of ESEM :**
- Without destruction and additional specimen preparation procedures.
 - Dynamic experiments (drying or crystallization) are also possible
 - Wet imaging

Main disadvantage of ESEM : Reduced image contrast.

The electron beam spreads in the high-pressure environmental chamber and excites fluorescent X-rays from the entire specimen, not just from under the electron beam. The fluorescent X-rays generated outside the area of interest are detected, therefore reducing the background and enhancing the image contrast.



Train for advanced research

ACKNOWLEDGMENTS

Microscopy Australia Facilities



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We sincerely hope you find the website an enjoyable environment where you can explore the microscopy space and leave ready to undertake your own exciting experiments.

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Scanning Electron Microscopy

- THEORY
- PRACTICAL**
- ASSESSMENTS
- GLOSSARY
- EXPLORE

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Our SEM simulator is a very accurate model of a real SEM interface, it has all the controls you'd find in a real one, and it's free to use.

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SEM SIMULATOR

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Bibliographic references

- [1] François Brisset, Monique Repoux, GN-MEBA, *Microscopie électronique à balayage et microanalyses*. EDP Sciences, 2009.
- [2] P. J. Goodhew and F. J. Humphreys, Eds., *Electron Microscopy and Analysis*. England, 1988.
- [3] P. S. Turner, Ed., *Electron Microscope Techniques for Surface Characterization*. Germany: Springer Series in Surface Sciences - 23, 1992.
- [4] Joseph I. Goldstein, Dale E. Newbury, Joseph R. Michael, Nicholas W.M. Ritchie, John Henry J. Scott, and David C. Joy, *Scanning Electron Microscopy and X-Ray Microanalysis*. Springer, New York, NY, 2018.
- [5] Techniques de l'Ingénieur, références R 6 710, PE 865, P 866, P865.
- [6] A guide to Scanning Microscope Observation - JEOL

Web sites

- <https://www.slideshare.net/fellowbuddy/materials-characterization-technique-lecture-notes>
- <https://www.thermofisher.com/fr/fr/home/global/forms/industrial/tungsten-ceb6-electron-source.html>
- <http://www.globalsino.com/EM/page4587.html>
- <https://myscope.training/>
- https://serc.carleton.edu/research_education/geochemsheets/techniques/SEM.html

What to take home at the end of the lesson ?

- The most important parts of the SEM device
- What is the general process to get SEM images ?